

THE PLEX MANUFACTURING CLOUD

Electronic Data Interchange (EDI)

Preparing shipping documents, sending ASNs, creating purchase orders, and more are only a click away with Plex EDI.

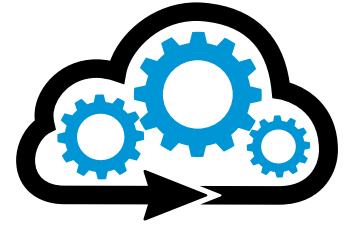
– Mike McDermott,
President, Champion Plastics

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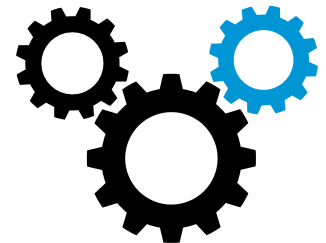
SEAMLESSLY INTEGRATED

Plex EDI is a fully integrated EDI system designed to improve customer and supplier collaboration for orders, releases, shipping and other transactions. Supporting the automatic, real-time exchange of electronic documents, Plex EDI fully complies with standards between trading partners for paperless just-in-time (JIT) implementations. Experience world-class SLA-driven support from Plex EDI specialists, who understand supply chain transaction processing and the integrity of the data that flows in and out of the Plex Manufacturing Cloud.



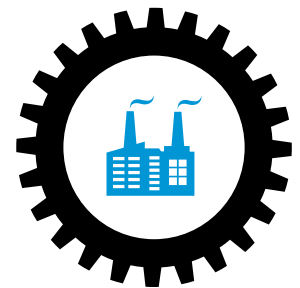
ADAPTABLE AND VERSATILE

Through its vast and varied library of trading partners, underlying logic and document types, Plex EDI has the right solution for you. It doesn't matter whether your trading partners use a unique identifier across multiple EDI communications for the same transaction until the shipment is received at their docks, or if your trading partners keep track of received shipments in a cumulative manner. Plex EDI helps you conduct business across multiple countries, industries, networks and trading partners with ease and confidence.



SCALABLE AND COMPLETE

As a cloud-based solution, Plex EDI is designed to handle volume and scale to grow with your business. Unlike other EDI solutions, Plex supports automated transaction processing and escalation handling for exceptions. Consistent with its commitment to continuous innovation and delivery, Plex EDI is a single, common system that makes customization done for one trading partner available to all Plex subscribers. Because Plex is always current with EDI industry changes you no longer have to deal with multiple vendors for supply chain, support and configurations. That makes Plex EDI a complete solution.



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Plex EDI helps customers conduct business across:

15 Industries

55 Networks

1,655 Manufacturing Facilities

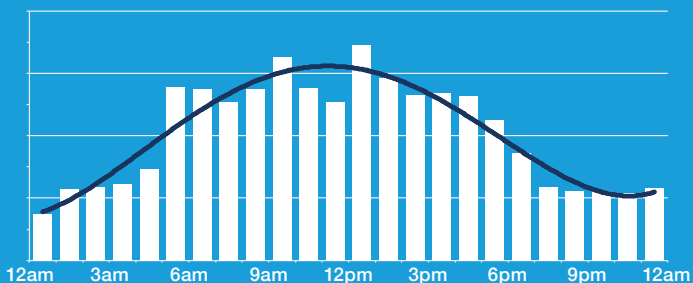
30 Transaction Types

67 Countries

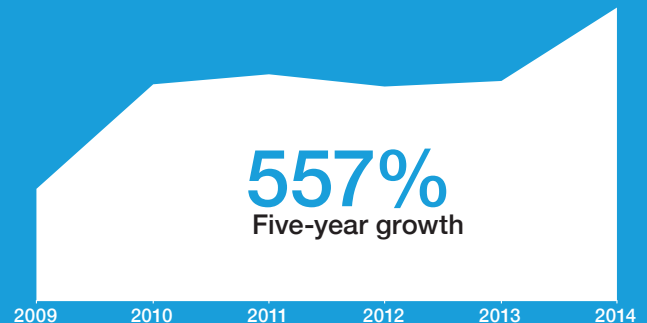
374 Trading Partners

Plex EDI Responds to Business Needs

Daily Transaction Volume on Plex EDI (EST)



Year-over-Year Volume on Plex EDI



Plex EDI helps manufacturers:

- ✓ Profit from an integral cloud-based EDI solution
- ✓ Benefit from business-process aware EDI
- ✓ Automate end-to-end supply chain with EDI
- ✓ Save by consolidating multi-plant EDI costs
- ✓ Easily conduct inter-plant EDI transactions

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EDI STANDARDS

Comply with trading partners globally over multiple EDI standards including ANSI X12, EDIFACT, VDA, ODETTE and UCS.

COMMUNICATION PROTOCOLS

Securely communicate with your trading partners using the communication protocol they understand – AS2, HTTPS, FTP, FTPS, SFTP and OFTP2.

MULTIPLE INDUSTRIES

Trade with partners in multiple industries including Automotive, Food & Beverage, Big Box Retail, Hi-tech and Electronics, Wholesalers, Aerospace & Defense, Rubber & Plastics and Consumer Products.

PRE-CONFIGURED TRADING PARTNERS

Choose EDI formats from hundreds of pre-configured trading partners, comprising a library of over 1,000 individual transaction sets. Define relationships with your trading partners along with their EDI formats and schedules.

CLOUD PLATFORM

Rely on a robust and scalable cloud platform of Plex EDI that processes hundreds of thousands of EDI messages per day for thousands of manufacturing facilities, globally.

AUTOMATED NOTIFICATIONS

Configure automated messaging to send email or SMS (text) alerts to your EDI administrators in case of any communication failures or other exceptions. Rely on Plex EDI's ability to automatically detect and reprocess incomplete data.

REAL-TIME COMMUNICATION

Maintain your supplier ratings and avoid financial penalties with an up-to-the-minute EDI communication with Plex EDI, including automated ASNs. Auto-print any EDI document, at any time.

EDI FOR THE ENTERPRISE

Save on transmission costs on EDI communication between plants and sister companies, who also subscribe to the Plex Manufacturing Cloud platform, without going out through an external VAN.

PROFESSIONAL SUPPORT

Leave the configuration and support of your EDI system to Plex EDI specialists, while you focus on reaping its benefits.

